



GAIN?

WHAT IT IS?

HOW TO CONTROL IT?



GAIN



1 COLOR



UNDER GAIN

OVER GAIN



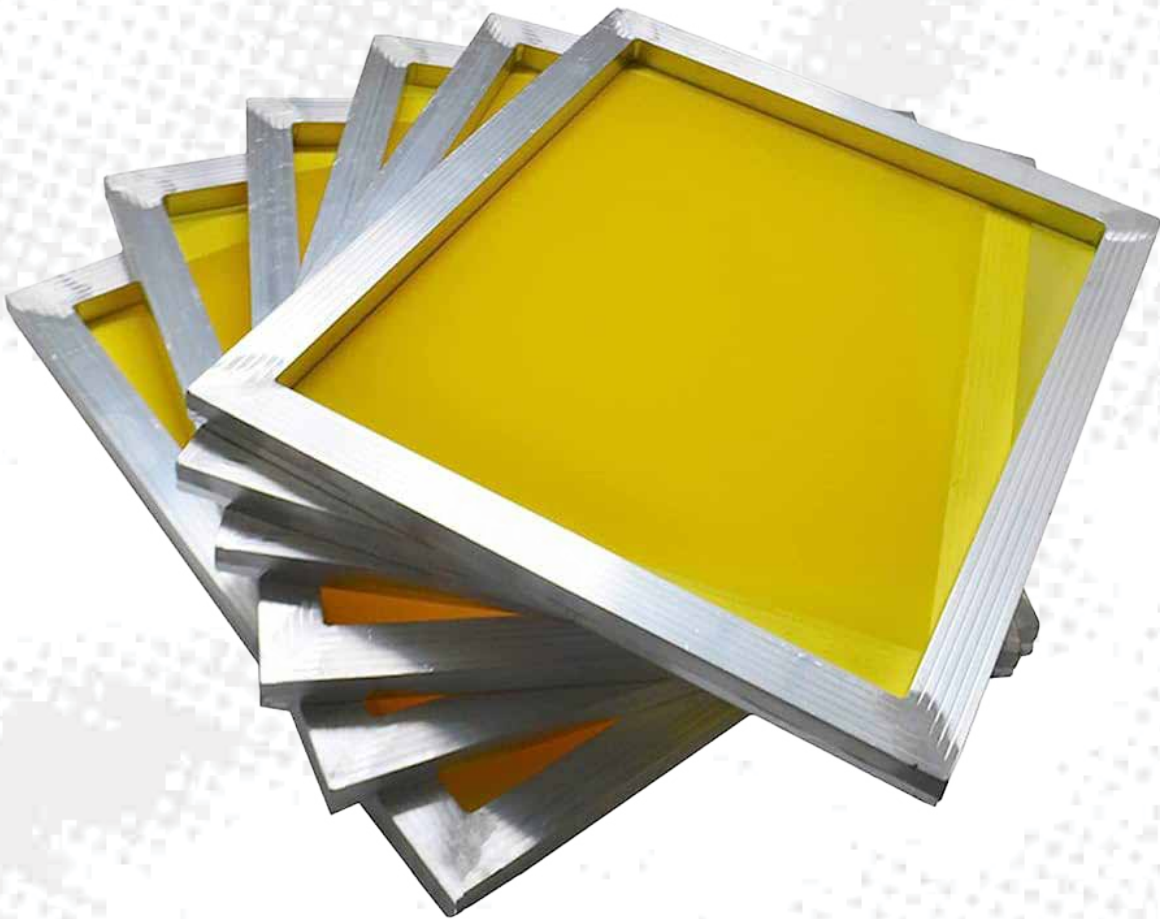
MESH TENSION

HIGHER TENSION

LESS GAIN. MORE DETAIL.

LOWER TENSION

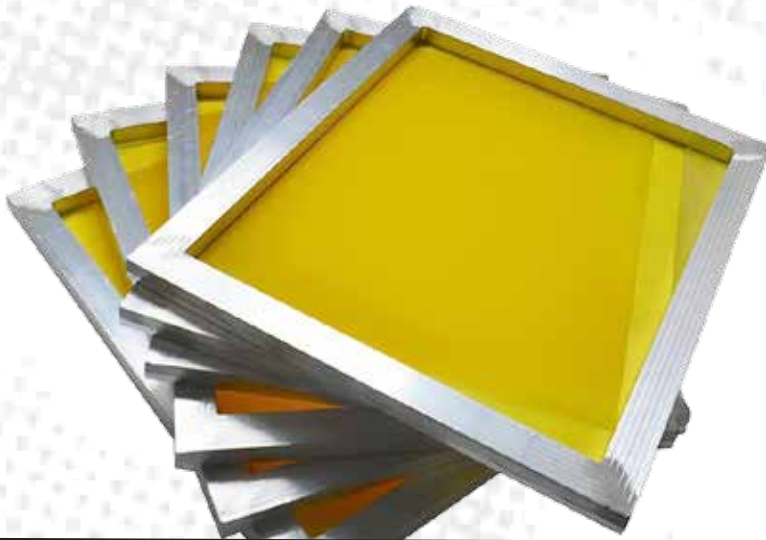
MORE GAIN. LESS DETAIL.



MEASURING



ADJUSTING TENSION



STATIC / NONADJUSTABLE

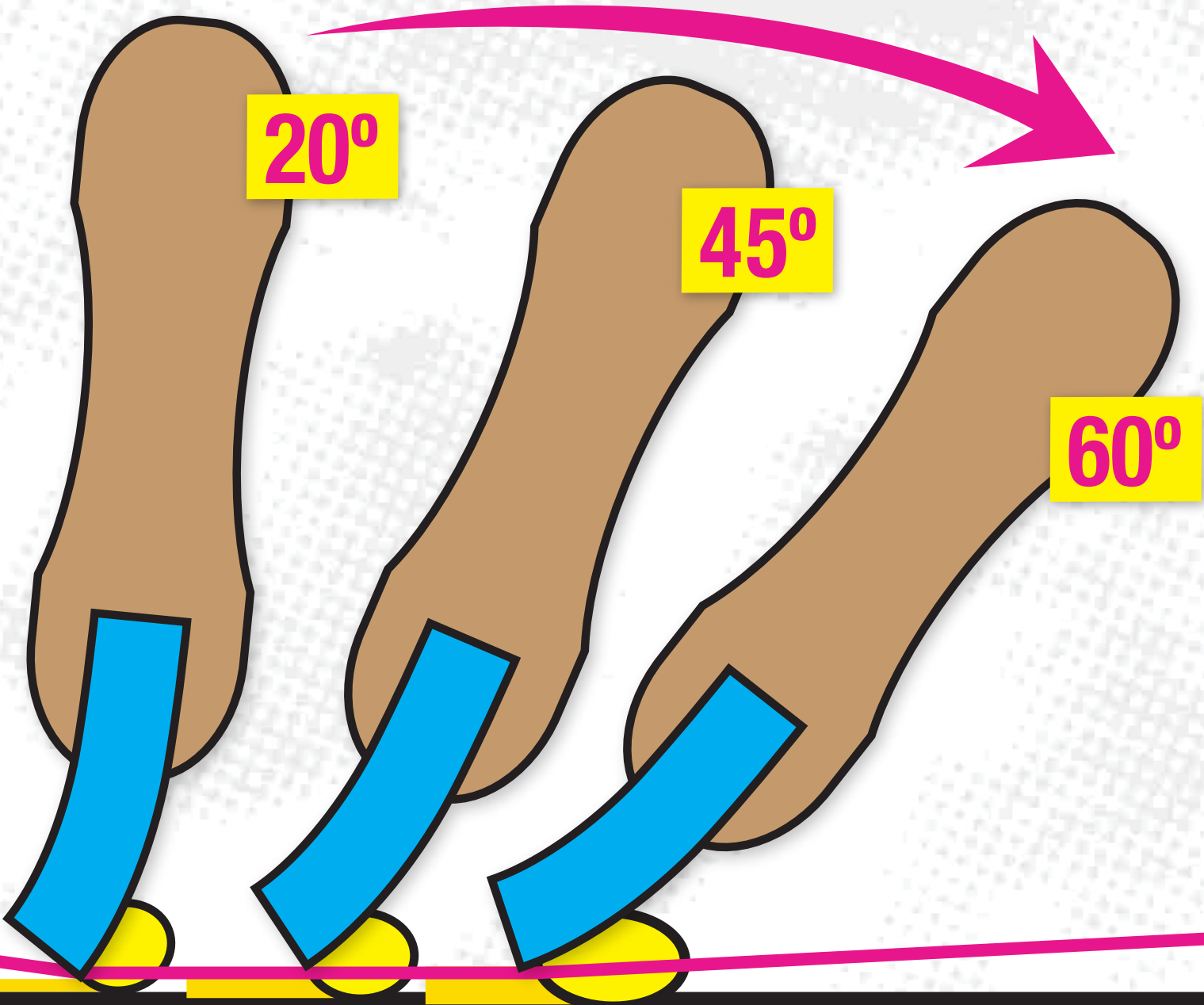


TENSION METER



ROLLER / ADJUSTABLE

SQUEEGEE ANGLE



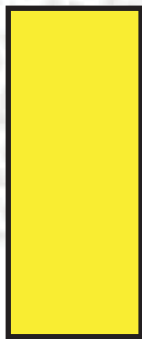
LESS GAIN **MORE GAIN**

SQUEEGEE DUROMETER

= BLADE HARDNESS



60



70



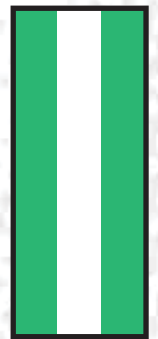
80



90



60/90/60



70/90/70

**SOFTER/
MORE GAIN**

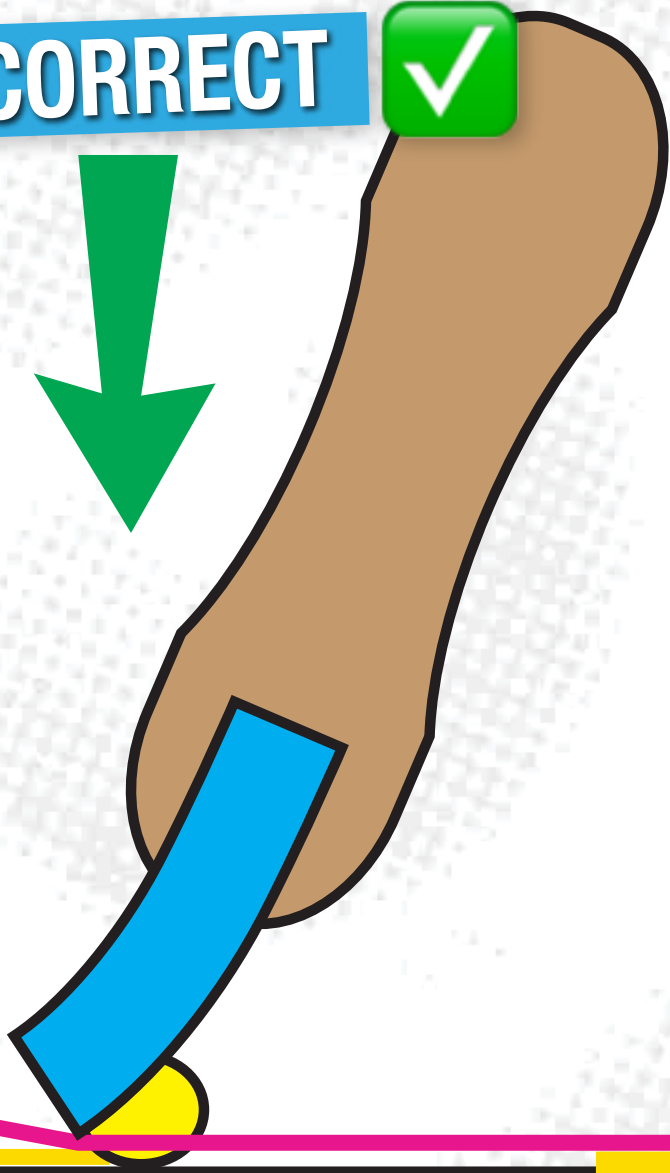
**HARDER/
LESS GAIN**

**TRIPLE
DURO'**

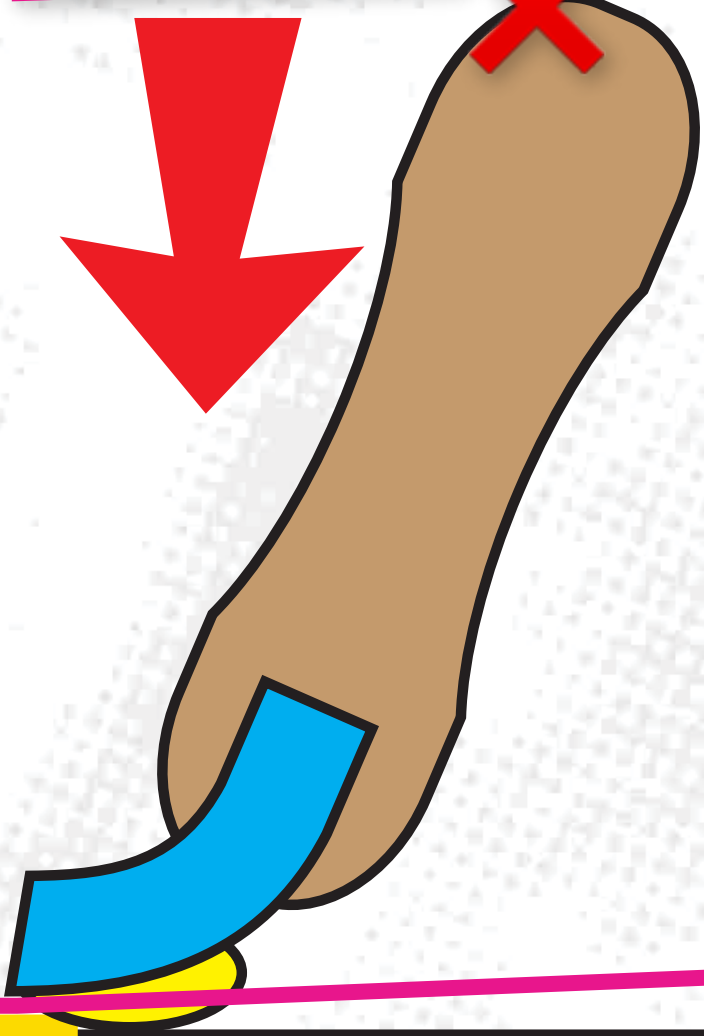
SQUEEGEE PRESSURE



CORRECT



TOO MUCH



**LESS
GAIN**

**MORE
GAIN**



OFF-CONTACT

DISTANCE BETWEEN THE PALLET AND SCREEN

